



SAFETY DATA SHEET

1. Identification

Product identifier 324 Amber OD Pipe Coating

Other means of identification

SDS number 324.001

Product code PLU324

Recommended use Coatings.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name PLUSCO, Inc.

Address 14518 Henry Road
Houston, TX 77060

Telephone 713-880-0316

Website www.plus-co.com

Emergency phone number 1-800-275-1875

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 3
Health hazards	Acute toxicity, inhalation	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2B
	Sensitization, skin	Category 1
	Carcinogenicity	Category 2
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
Environmental hazards	Specific target organ toxicity, repeated exposure	Category 2 (Central Nervous System, Kidney, Liver)
	Hazardous to the aquatic environment, acute hazard	Category 2
OSHA defined hazards	Hazardous to the aquatic environment, long-term hazard	Category 3
	Not classified.	
Label elements		



Signal word Warning

Hazard statement Flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes eye irritation. Harmful if inhaled. May cause drowsiness or dizziness. Suspected of causing cancer. May cause damage to organs (Central Nervous System, Kidney, Liver) through prolonged or repeated exposure. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe the mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

Response	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. Call a poison center/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Mineral spirits	64742-88-7	20 - 30
Trimethylbenzene	25551-13-7	1 - < 3
Xylene	1330-20-7	1 - < 3
Cobalt bis(2-ethylhexanoate)	136-52-7	< 0.2

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	May cause drowsiness and dizziness. Narcosis. Headache. Nausea, vomiting. Behavioral changes. Decrease in motor functions. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Edema. Jaundice. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Use water spray to reduce vapors or divert vapor cloud drift. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. This product is miscible in water. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Xylene (CAS 1330-20-7)	PEL	435 mg/m3 100 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Cobalt bis(2-ethylhexanoate) (CAS 136-52-7)	TWA	0.02 mg/m3	
Mineral spirits (CAS 64742-88-7)	TWA	200 mg/m3	Non-aerosol.
Trimethylbenzene (CAS 25551-13-7)	TWA	25 ppm	
Xylene (CAS 1330-20-7)	STEL	150 ppm	
	TWA	100 ppm	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Mineral spirits (CAS 64742-88-7)	TWA	100 mg/m3
Trimethylbenzene (CAS 25551-13-7)	TWA	125 mg/m3
Xylene (CAS 1330-20-7)	STEL	25 ppm
		655 mg/m3
	TWA	150 ppm
		435 mg/m3
		100 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Xylene (CAS 1330-20-7)	1.5 g/g	Methylhippuric acids	Creatinine in urine	*

* - For sampling details, please see the source document.

Exposure guidelines

US ACGIH Threshold Limit Values: Skin designation

Mineral spirits (CAS 64742-88-7)

Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection

Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Viscous amber liquid.

Physical state

Liquid.

Form

Liquid.

Color

Amber

Odor

Mild petroleum odor. Hydrocarbon.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

Not available.

Flash point

111.9 °F (44.4 °C) Pensky-Martens Closed Cup

Evaporation rate

Not available.

Flammability (solid, gas)

Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.

Vapor pressure

Not available.

Vapor density

Not available.

Relative density0.93 g/cm³ (77 °F (25 °C))**Solubility(ies)****Solubility (water)** Insoluble**Partition coefficient (n-octanol/water)**

Not available.

Auto-ignition temperature

Not available.

Decomposition temperature

Not available.

Viscosity

Not available.

Other information**Explosive properties** Not explosive.**Oxidizing properties** Not oxidizing.**10. Stability and reactivity****Reactivity**

The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability

Material is stable under normal conditions.

Possibility of hazardous reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials

Strong acids. Strong oxidizing agents. Halogens.

Hazardous decomposition products

Carbon dioxide, Carbon monoxide, Hydrocarbons.

11. Toxicological information**Information on likely routes of exposure****Inhalation**

Harmful if inhaled. May cause damage to organs through prolonged or repeated exposure by inhalation. May cause drowsiness and dizziness. Headache. Nausea, vomiting.

Skin contact

Causes skin irritation. May cause an allergic skin reaction.

Eye contact

Causes eye irritation.

Ingestion

Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

May cause drowsiness and dizziness. Narcosis. Headache. Nausea, vomiting. Behavioral changes. Decrease in motor functions. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Edema. Jaundice.

Information on toxicological effects**Acute toxicity**

Harmful if inhaled. Narcotic effects. May cause an allergic skin reaction.

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes eye irritation.

Respiratory or skin sensitization**Respiratory sensitization**

Not a respiratory sensitizer.

Skin sensitization

May cause an allergic skin reaction.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Cobalt bis(2-ethylhexanoate) (CAS 136-52-7)

2B Possibly carcinogenic to humans.

Xylene (CAS 1330-20-7)

3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity	Components in this product have been shown to cause birth defects and reproductive disorders in laboratory animals.
Specific target organ toxicity - single exposure	May cause drowsiness and dizziness.
Specific target organ toxicity - repeated exposure	May cause damage to organs (Central Nervous System, Kidney, Liver) through prolonged or repeated exposure.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Components	Species	Test Results
Xylene (CAS 1330-20-7)		
Aquatic		
Crustacea	EC50 Water flea (Daphnia magna)	2.81 - 8.74 mg/l, 48 hours
Fish	LC50 Rainbow trout,donaldson trout (Oncorhynchus mykiss)	8 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Xylene (CAS 1330-20-7) 3.2

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN1993
UN proper shipping name	Flammable liquids, n.o.s. (Mineral spirits, Cobalt bis(2-ethylhexanoate))
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	III

Environmental hazards

Marine pollutant Yes
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Special provisions B1, B52, IB3, T4, TP1, TP29
Packaging exceptions 150
Packaging non bulk 203
Packaging bulk 242

IATA

UN number UN1993
UN proper shipping name Flammable liquid, n.o.s. (Mineral spirits, Cobalt bis(2-ethylhexanoate))
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group III
Environmental hazards Yes
ERG Code 3L
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1993
UN proper shipping name FLAMMABLE LIQUID, N.O.S. (Mineral spirits, Cobalt bis(2-ethylhexanoate))
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group III
Environmental hazards
Marine pollutant Yes
EmS F-E, S-E
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
 One or more components are not listed on TSCA.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Cobalt bis(2-ethylhexanoate) (CAS 136-52-7)	LISTED
Xylene (CAS 1330-20-7)	LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
 Delayed Hazard - Yes
 Fire Hazard - Yes
 Pressure Hazard - No
 Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Trimethylbenzene	25551-13-7	1 - < 3
Xylene	1330-20-7	1 - < 3

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Cobalt bis(2-ethylhexanoate) (CAS 136-52-7)

Xylene (CAS 1330-20-7)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Mineral spirits (CAS 64742-88-7)

Trimethylbenzene (CAS 25551-13-7)

Xylene (CAS 1330-20-7)

US. New Jersey Worker and Community Right-to-Know Act

Cobalt bis(2-ethylhexanoate) (CAS 136-52-7)

Mineral spirits (CAS 64742-88-7)

Trimethylbenzene (CAS 25551-13-7)

Xylene (CAS 1330-20-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Mineral spirits (CAS 64742-88-7)

Trimethylbenzene (CAS 25551-13-7)

Xylene (CAS 1330-20-7)

US. Rhode Island RTK

Cobalt bis(2-ethylhexanoate) (CAS 136-52-7)

Xylene (CAS 1330-20-7)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	24-July-2015
Revision date	-
Version #	01
HMIS® ratings	Health: 2* Flammability: 2 Physical hazard: 0

NFPA ratings



Disclaimer

PLUSCO, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.