



1. Identification

Product identifier	118-PTFE Metal Free Thread Sealant Compound
Other means of identification	
SDS number	118.001
Product code	PLU 118
Recommended use	Sealing compound.
Recommended restrictions	Workers (and your customers or users in the case of resale) should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Company name	PLUSCO, Inc.
Address	14518 Henry Road
	Houston, TX 77060
Telephone	713-880-0316
Website	www.plus-co.com
Emergency phone number	1-800-275-1875

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Carcinogenicity	Category 1A
	Specific target organ toxicity, repeated exposure	Category 1
OSHA defined hazards	Not classified.	

Label elements



Signal word	Danger
Hazard statement	May cause cancer. Causes damage to organs through prolonged or repeated exposure.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If exposed or concerned: Get medical advice/attention.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

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Chemical name	CAS number	%
OIL MIST (MINERAL)	Not available	35 - < 45

Graphite	7782-42-5	15 - < 20
Barium sulphate	7727-43-7	10 - < 15
Quartz	14808-60-7	3 - < 5
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	1 - < 5
Cristobalite	14464-46-1	< 1
Tridymite [silca, Crystalline]	15468-32-3	< 1

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Use water spray to cool unopened containers.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

6. Accidental release measures		
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.	
Methods and materials for containment and cleaning up	Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.	
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.	
7. Handling and storage		
Precautions for safe handling	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.	
Conditions for safe storage, including any incompatibilities	Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).	

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	Form
Barium sulphate (CAS 7727-43-7)	PEL	5 mg/m3	Respirable fraction.
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	PEL	15 mg/m3 5 mg/m3	Total dust. Mist.
04742-02-0)		2000 mg/m3	
		500 ppm	
Graphite (CAS 7782-42-5)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
OIL MIST (MINERAL) (CAS Not available) US. OSHA Table Z-3 (29 CFR 1910.	PEL	5 mg/m3	Mist.
· · · · · · · · · · · · · · · · · · ·	-		Form
Components	Туре	Value	Form
Cristobalite (CAS 14464-46-1)	TWA	0.15 mg/m3	Total dust.
		0.05 mg/m3	Respirable.
		1.2 mppcf	Respirable.
Graphite (CAS 7782-42-5)	TWA	15 mppcf	
Quartz (CAS 14808-60-7)	TWA	0.3 mg/m3	Total dust.
		0.1 mg/m3	Respirable.
US. ACGIH Threshold Limit Values		2.4 mppcf	Respirable.
			Form
Components	Туре	Value	Form
Barium sulphate (CAS 7727-43-7)	TWA	5 mg/m3	Inhalable fraction.
Cristobalite (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	TWA	5 mg/m3	Inhalable fraction.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable fraction.
OIL MIST (MINERAL) (CÁS Not available)	TWA	5 mg/m3	Inhalable fraction.
Quartz (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
US. NIOSH: Pocket Guide to Chem	ical Hazards		
Components	Туре	Value	Form
Barium sulphate (CAS 7727-43-7)	TWA	5 mg/m3	Respirable.
1121- 1 5-1)		10 mg/m3	Total
Cristobalite (CAS 14464-46-1)	TWA	3 fibers/cm3	Dust.
		3 fibers/cm3	Fiber.
		5 mg/m3	fibers, total dust
		5 mg/m3	Fiber, total
	a	1800 mg/m3	
Distillates (petroleum), hydrotreated heavy naphthenic (CAS	Ceiling		
	Ceiling		
hydrotreated heavy naphthenic (CAS	STEL	10 mg/m3	Mist.
hydrotreated heavy naphthenic (CAS		10 mg/m3 5 mg/m3 2.5 mg/m3	Mist. Mist. Respirable.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Туре	Value	Form
OIL MIST (MINERAL) (CAS Not available)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
Quartz (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.
Biological limit values	No biological exposure limits noted for the ingredi	ent(s).	
Exposure guidelines	Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.		
Appropriate engineering controls	Good general ventilation (typically 10 air changes should be matched to conditions. If applicable, us or other engineering controls to maintain airborne exposure limits have not been established, maintain	e process enclosure levels below recom	es, local exhaust ventilation, mended exposure limits. If
Individual protection measures,	such as personal protective equipment		
Eye/face protection	If contact is likely, safety glasses with side shields	are recommended.	
Skin protection			
Hand protection	Wear appropriate chemical resistant gloves. Suita supplier.	ble gloves can be re	ecommended by the glove
Skin protection			
Other	Use of an impervious apron is recommended.		
Respiratory protection	Use a particulate filter respirator for particulate co Exposure Limit.	ncentrations exceed	ling the Occupational
Thermal hazards	Wear appropriate thermal protective clothing, whe	en necessary.	
General hygiene considerations	Observe any medical surveillance requirements. measures, such as washing after handling the ma smoking. Routinely wash work clothing and prote	iterial and before eat	ting, drinking, and/or

9. Physical and chemical properties

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Appearance	Black semi-solid. Viscous.
Physical state	Solid.
Form	Semisolid.
Color	Black
Odor	Hydrocarbon.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	400.0 °F (204.4 °C) Cleveland Open Cup
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	1.15 (77 °F (25 °C))
Solubility(ies)	
Solubility (water)	Not available.

Partition coefficient (n-octanol/water)	Not available.	
Auto-ignition temperature	Not available.	
Decomposition temperature	Not available.	
Viscosity	Not available.	
Other information		
Explosive properties	Not explosive.	
Oxidizing properties	Not oxidizing.	
10. Stability and reactivit	y	

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Aluminum. Phosphorus. Chlorine.
Hazardous decomposition products	Carbon dioxide (CO2). Carbon monoxide (CO) Carbonyl fluoride. Hydrogen fluoride. Metal oxides. Perfluoroisobutylene (PFIB). Sulfur oxides (SOx.).

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.
Information on toxicological off	ooto

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Acute toxicity		
Components	Species	Test Results
Barium sulphate (CAS 7727-43-7)	
Acute		
Oral		
LD50	Rat	307 g/kg
* Estimates for product may	be based on additional component	data not shown.
Skin corrosion/irritation	Prolonged skin contact may cau	se temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may ca	use temporary irritation.
Respiratory or skin sensitization	n	
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to a	cause skin sensitization.
Germ cell mutagenicity	No data available to indicate pro mutagenic or genotoxic.	oduct or any components present at greater than 0.1% are

Carcinogenicity	In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk" (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.			
IARC Monographs. Overall E	Evaluation of Carcinogenicity			
Cristobalite (CAS 14464-46-1) Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)		1 Carcinogenic to human 3 Not classifiable as to ca	arcinogenic to humans. ot classifiable as to carcinogenicity to humans.	
	Quartz (CAS 14808-60-7) Tridymite [silca, Crystalline] (CAS 15468-32-3)		IS. IS.	
OIL MIST (MINERAL) (CA	Cristobalite (CAS 14464-46-1) OIL MIST (MINERAL) (CAS Not available)		Known To Be Human Carcinogen. Reasonably Anticipated to be a Human Carcinogen. Known To Be Human Carcinogen.	
Quartz (CAS 14808-60-7) Known To Be Human Carcinogen. Tridymite [silca, Crystalline] (CAS 15468-32-3) Known To Be Human Carcinogen. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050) Not regulated.				
Reproductive toxicity	This product is not expected to	o causo roproductivo or do	volonmontal offacts	
Specific target organ toxicity -	This product is not expected to cause reproductive or developmental effects. Not classified.		velopmental enects.	
single exposure Specific target organ toxicity -	Causes damage to organs through prolonged or repeated exposure.			
repeated exposure				
Aspiration hazard	Not an aspiration hazard.			
Chronic effects	Causes damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.			
12. Ecological information				
Ecotoxicity	The product is not classified a		us. However, this does not exclude the I or damaging effect on the environment.	
Components	Species		Test Results	
Barium sulphate (CAS 7727-4	•			
Aquatic	- /			
-	EC50 Tubificid worm	(Tubifex tubifex)	28.61 - 38.03 mg/l, 48 hours	
* Estimates for product may be	e based on additional componer	nt data not shown.		
Persistence and degradability	No data is available on the degradability of this product.			
Bioaccumulative potential	No data available.			
Mobility in soil	No data available.			
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.			
13. Disposal consideratior	is			
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.			
Local disposal regulations	Dispose in accordance with all applicable regulations.			
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.			
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Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see Disposal instructions).	
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after conta emptied. Empty containers should be taken to an approved waste handling site for recycling disposal.	
14. Transport information		
DOT		
Not regulated as dangerous g	loods.	
IATA	and a	
Not regulated as dangerous g	oods.	
Not regulated as dangerous g	joods.	
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.	
15. Regulatory information	n	
US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.	
TSCA Section 12(b) Export	Notification (40 CFR 707, Subpt. D)	
Not regulated.		
OSHA Specifically Regulate Not regulated. CERCLA Hazardous Substa	ed Substances (29 CFR 1910.1001-1050)	
Barium sulphate (CAS 77		
	eauthorization Act of 1986 (SARA)	
Hazard categories	Immediate Hazard - No Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No	
SARA 302 Extremely hazard Not listed.	dous substance	
SARA 311/312 Hazardous chemical	Yes	
SARA 313 (TRI reporting) Not regulated.		
Other federal regulations		
Clean Air Act (CAA) Section	n 112 Hazardous Air Pollutants (HAPs) List	
Not regulated. Clean Air Act (CAA) Sectior	112(r) Accidental Release Prevention (40 CFR 68.130)	
Not regulated.		
Safe Drinking Water Act (SDWA)	Not regulated.	
US state regulations		
US. Massachusetts RTK - S		
Barium sulphate (CAS 77 Cristobalite (CAS 14464- Distillates (petroleum), hy Graphite (CAS 7782-42-5 OIL MIST (MINERAL) (C Quartz (CAS 14808-60-7 Tridymite [silca, Crystallir	46-1) /drotreated heavy naphthenic (CAS 64742-52-5) 5) AS Not available))	
•	Community Right-to-Know Act	
Barium sulphate (CAS 77 Cristobalite (CAS 14464-		
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Graphite (CAS 7782-42-5) OIL MIST (MINERAL) (CAS Not available) Quartz (CAS 14808-60-7) Tridymite [silca, Crystalline] (CAS 15468-32-3)

US. Pennsylvania Worker and Community Right-to-Know Law

Barium sulphate (CAS 7727-43-7) Cristobalite (CAS 14464-46-1) Graphite (CAS 7782-42-5) OIL MIST (MINERAL) (CAS Not available) Quartz (CAS 14808-60-7) Tridymite [silca, Crystalline] (CAS 15468-32-3)

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Quartz (CAS 14808-60-7) Tridymite [silca, Crystalline] (CAS 15468-32-3)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	01-January-2019
Revision date	-
Version #	01
HMIS® ratings	Health: 2* Flammability: 1 Physical hazard: 0
NFPA ratings	20

Disclaimer

PLUSCO, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.