



PLUSCO

Product Data Sheet

PLUSCO 323 **External Pipe Coating**

PLUSCO 323 is a semi-clear coating, which will dry to a glossy mill type coating on Oil Country Tubulars. **PLUSCO 323**'s fast drying characteristic allows the user to maintain high production, and when dry will provide corrosion protection during storage. **PLUSCO 323** will allow easy inspection of existing stencils, color codes, or other markings, while the very slight amber tint will enhance the appearance of the pipe.

TYPICAL SPECIFICATIONS

Type Resin	Alkyd Resin
Liquid Appearance	Dark Amber
Viscosity #4 Ford Cup @ 77°F	19 - 23 Sec.
Flash Point	82°F
Odor	Hydrocarbon Solvent
Dry Time @ 77°F	15 - 20 Min STT
Other Properties	Excellent adhesion to metal surfaces. Salt spray resistant. Clear film to allow visual inspection of tube surface.
Application	Air or Airless Spray, Brush, or roller.
Surface Preparation	Wire brush, Hub City, type cleaning machine, sand blast (For best results).
Precautions	Flammable liquid. Do not spray below 45°F. Do not apply to salt or chemical damaged pipe without neutralizing. ID application may affect drift.

PLUSCO, Inc., P.O. Box 7953, Houston, Texas 77270

Warranty: Because the conditions of use and the supervision of application are beyond the control of Plusco, Inc., we assume no liability for any product failure or other damage beyond the purchase price of the material furnished by us. No agent or representative or employee of this company is authorized to change this provision which relates to all goods delivered whether sold or delivered as samples or otherwise.