



PLUSCO

Product Data Sheet

PLUSCO 315 **MEDIUM DRY CLEAR OD PIPE COATING**

PLUSCO 315 is a clear coating, which will dry to a glossy mill type coating on Oil Country Tubulars. **PLUSCO 315** fast drying characteristics allow the user to maintain high production and when dry will provide corrosion protection during storage. **PLUSCO 315** will allow easy inspection of existing stencils, color codes, or other markings, while the very slight amber tint will enhance the appearance of the pipe.

TYPICAL SPECIFICATIONS

Type Resin	Alkyd Resin
Liquid Appearance	Clear
Viscosity - #4 Ford Cup @ 77°F	19 - 23 Sec.
Flash Point (ASTM D-93)	112°F
Other Properties	Excellent adhesion to metal surfaces. Salt spray resistant. Clear film to allow visual inspection of tube surface.
Application	Air or airless spray, brush, or roller.
Surface Preparation	Wire brush, Hub City, Type Cleaning Machine, Sand Blast (For best results)
Precautions	Flammable liquid. Do not spray below 45°F. Do not apply to salt or chemical damaged pipe without neutralizing. ID application may affect drift.

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Warranty: Because the conditions of use and the supervision of application are beyond the control of Plusco, Inc., we assume no liability for any product failure or other damage beyond the purchase price of the material furnished by us. No agent or representative or employee of this company is authorized to change this provision which relates to all goods delivered whether sold or delivered as samples or otherwise.